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FIG. 1b

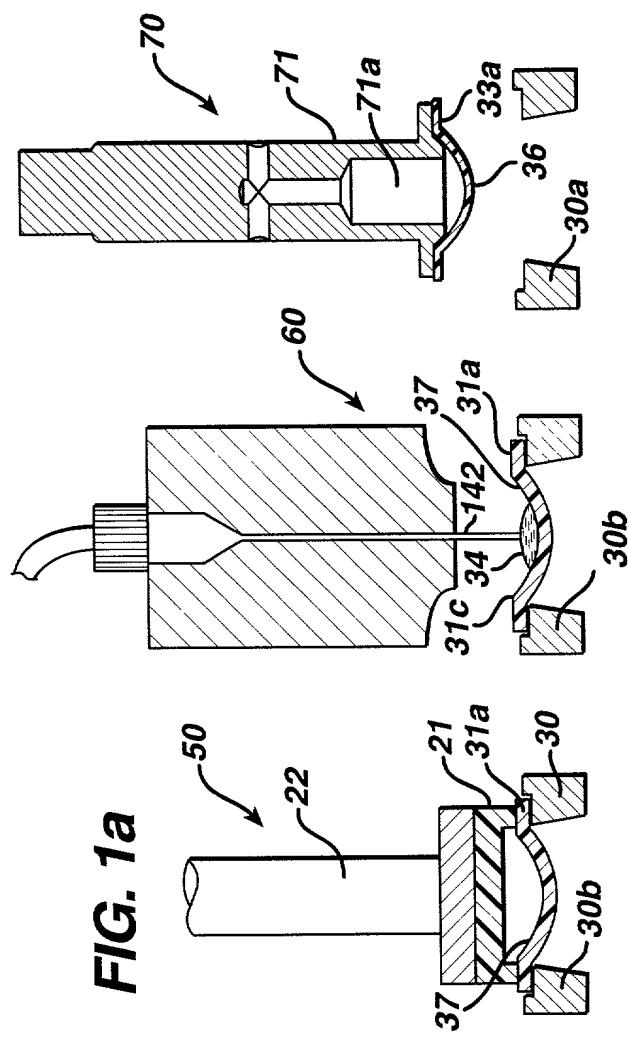


FIG. 1c

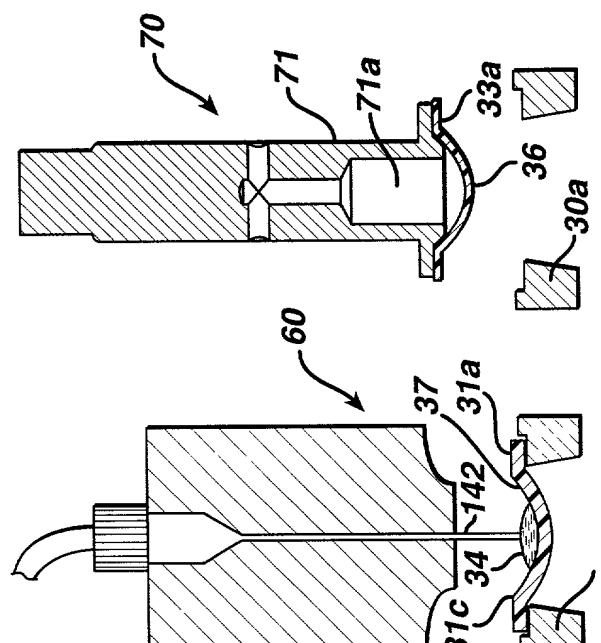


FIG. 1d

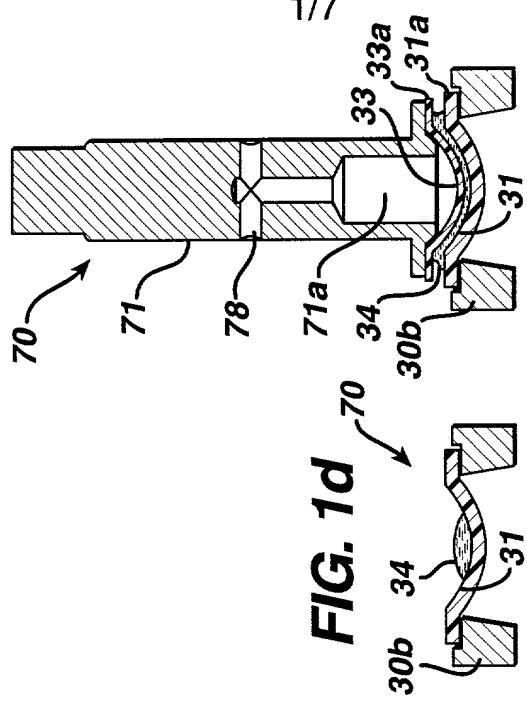
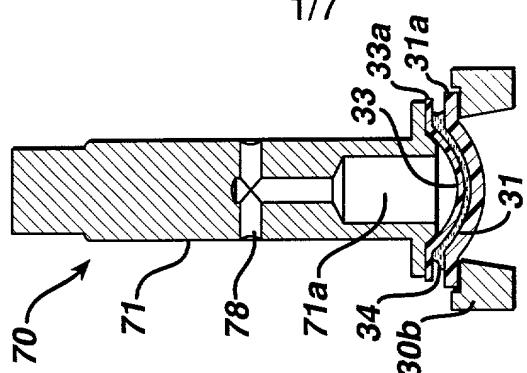


FIG. 1e



STAMP FLANGE
OF FRONT
CURVE MOLD
HALF WITH
MOLD
RELEASE
SURFACTANT

DEPOSIT
MONOMER IN
FRONT CURVE
MOLD HALF

PICK UP BACK
CURVE MOLD
HALF

HOLD FRONT
CURVE MOLD
HALF
STATIONARY

ASSEMBLY OF
FRONT AND
BACK CURVE
MOLD HALVES

FIG. 1f

TITLE: Method And Apparatus For Contact Lens
Mold Assembly
INVENTOR(S): Pegram APP#: 09/925,111
ATTY: A. Kiernan TEL. #: 732-524-2724
DOCKET #: VTN-0547 CUST. #: 000027777

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FIG. 2

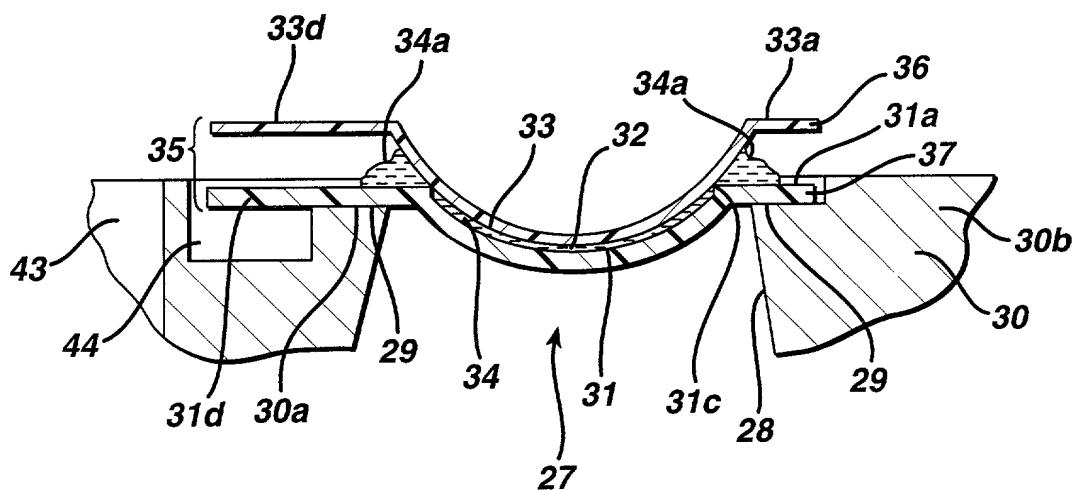
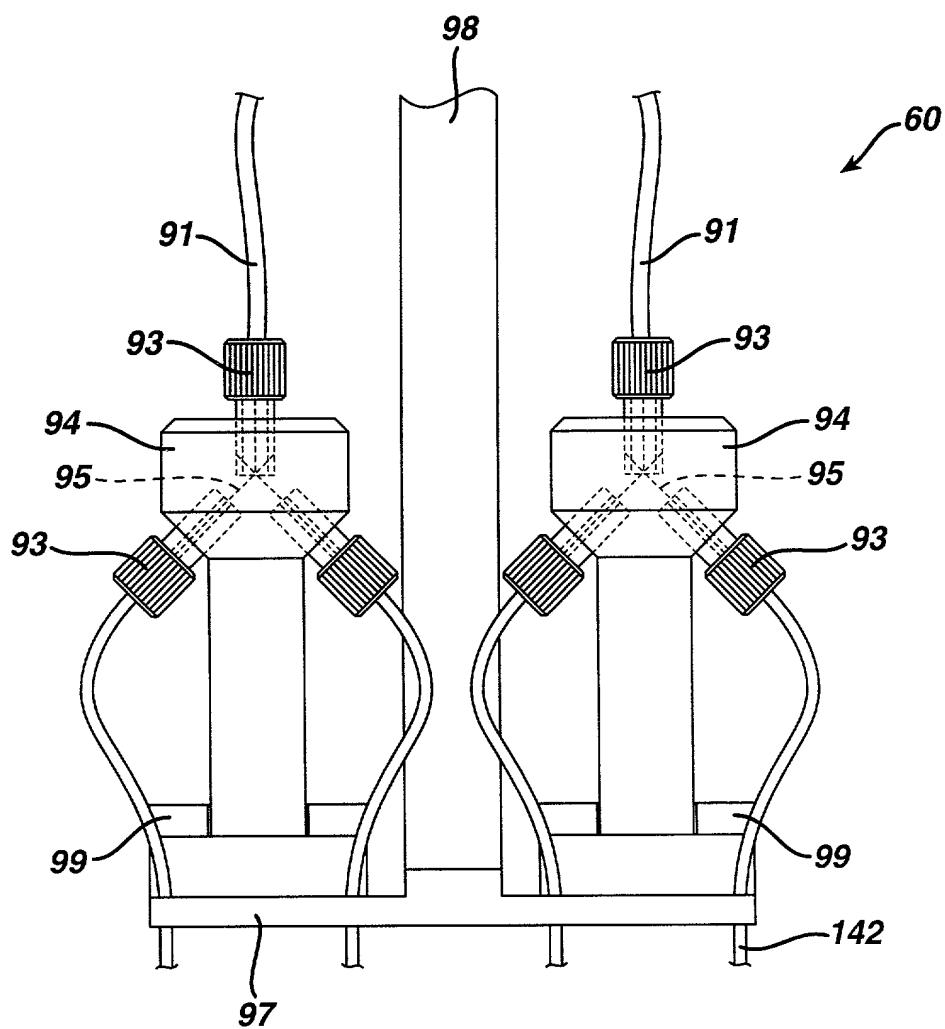
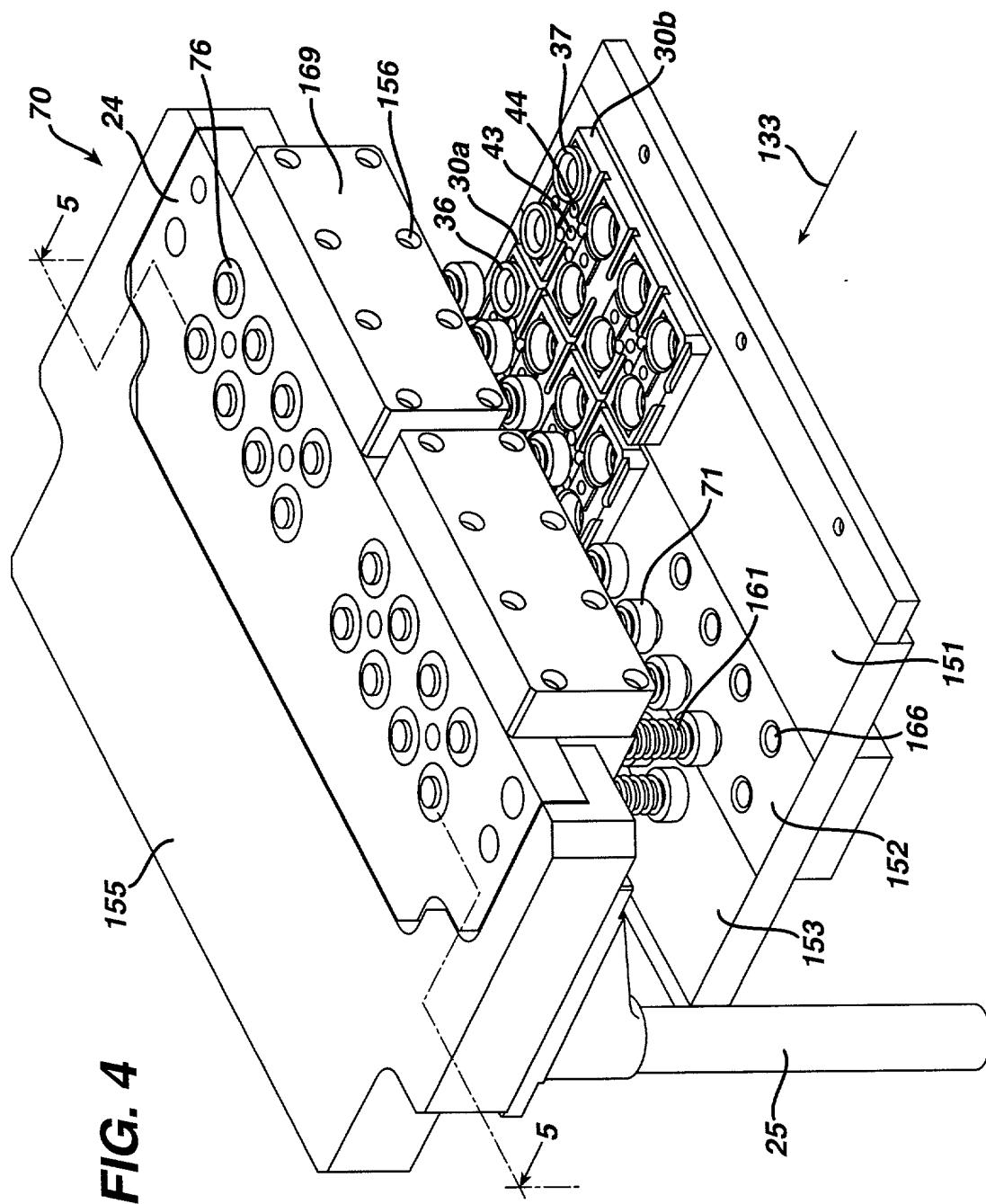


FIG. 3





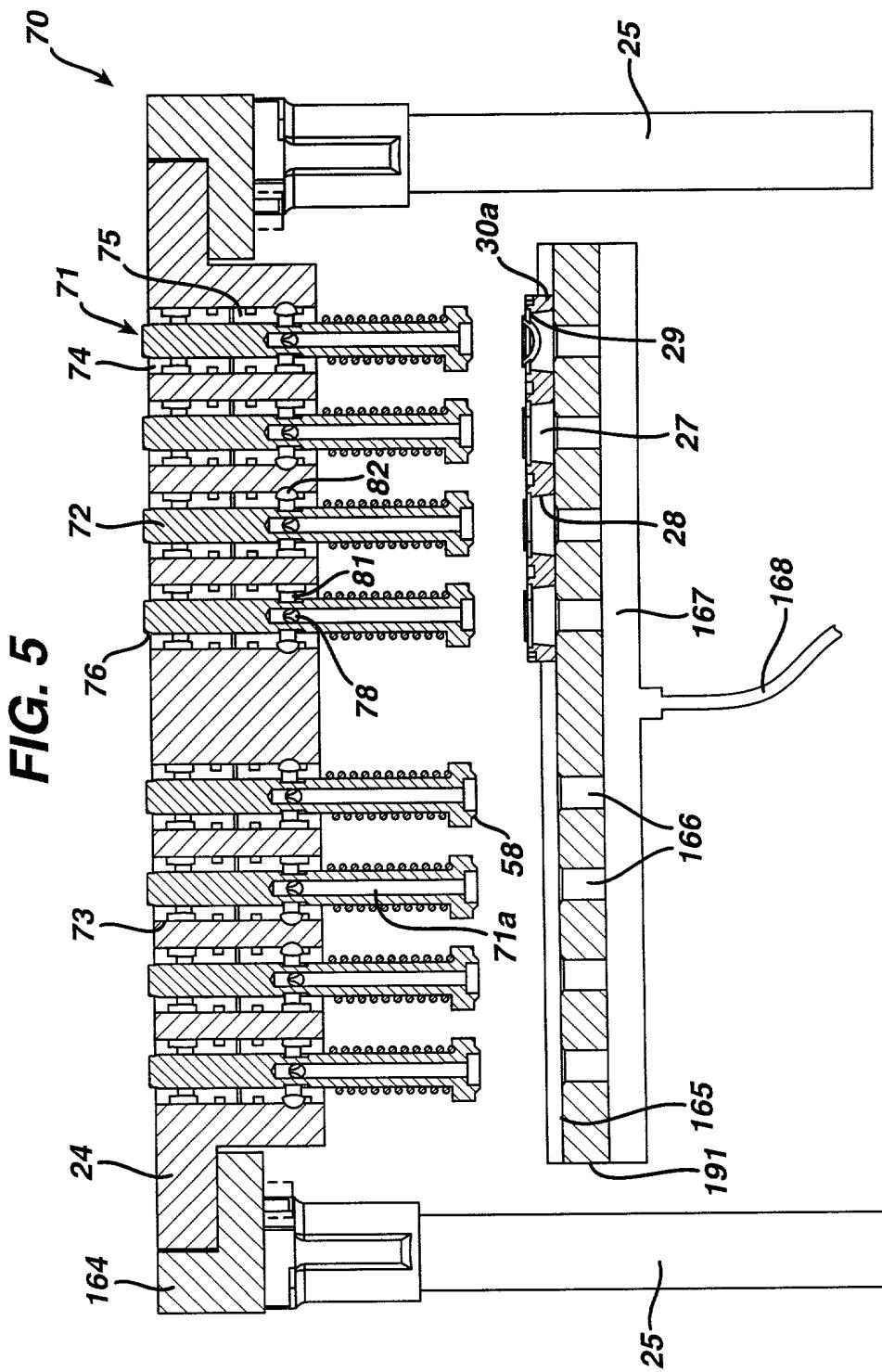


FIG. 6

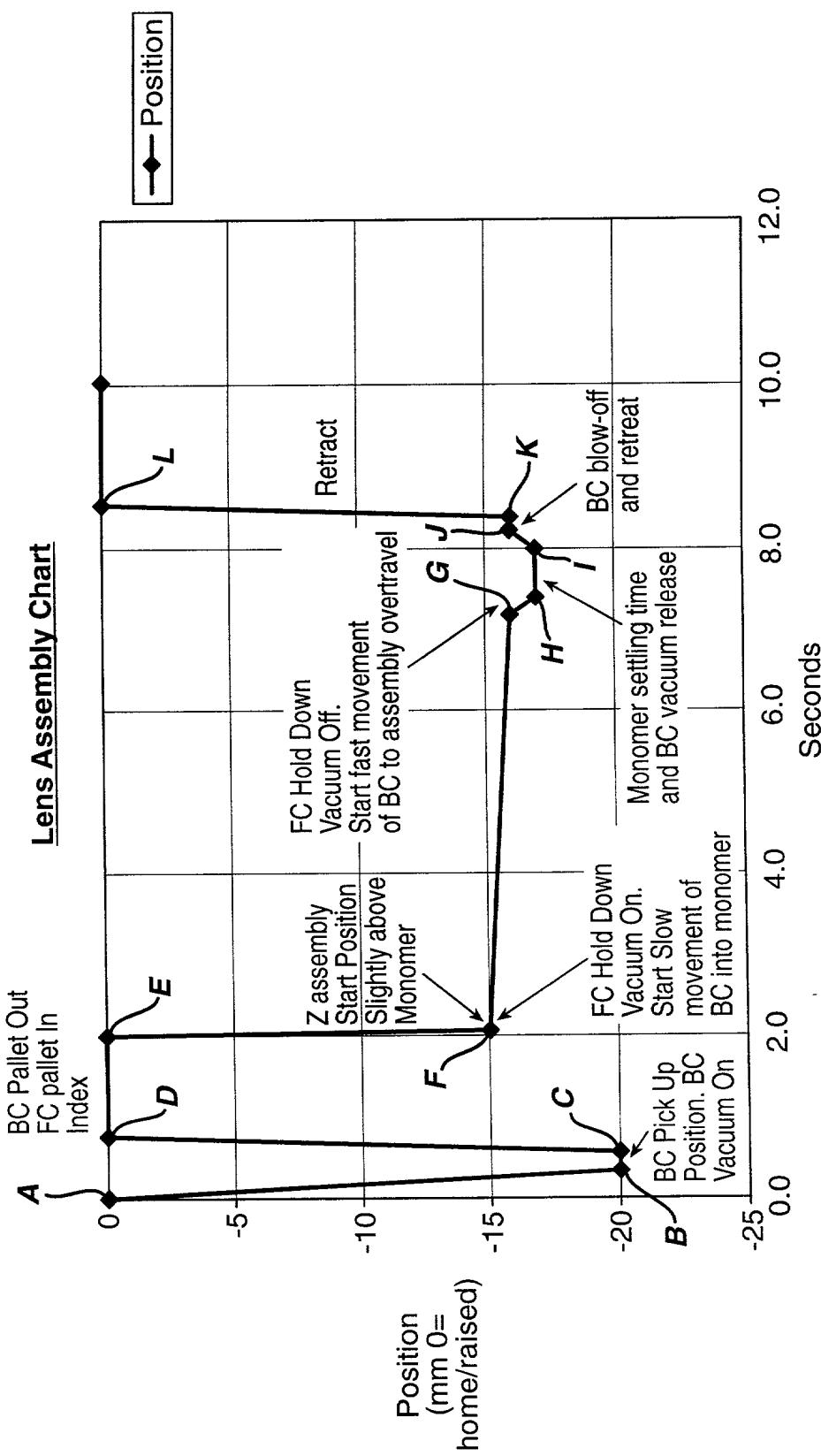


FIG. 7e

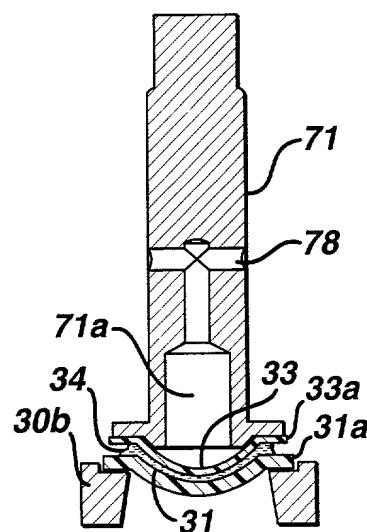


FIG. 7d

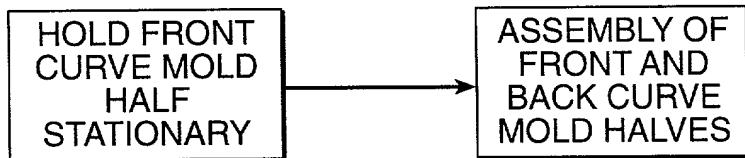
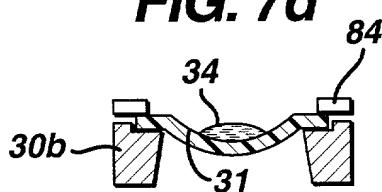


FIG. 7f